

Work Order ID 144789-1

Monday, April 25, 2016 9:15:03 AM

144789

Ship Wednesday Page 1

Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GHW Modification, Fits LH or RH

Start Date: 4/25/2016 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 4/27/2016 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: mf Date: 16-4-25 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-615-041	B

100	Document Control	0.00
-----	------------------	------

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

0.00

2 DAS 28 9-89

APR 29 2016

110		0.00
-----	--	------

110

Small Fab

Small Fab

Memo

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***

0.44

DAS 30 9-89

APR 27 2016

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC

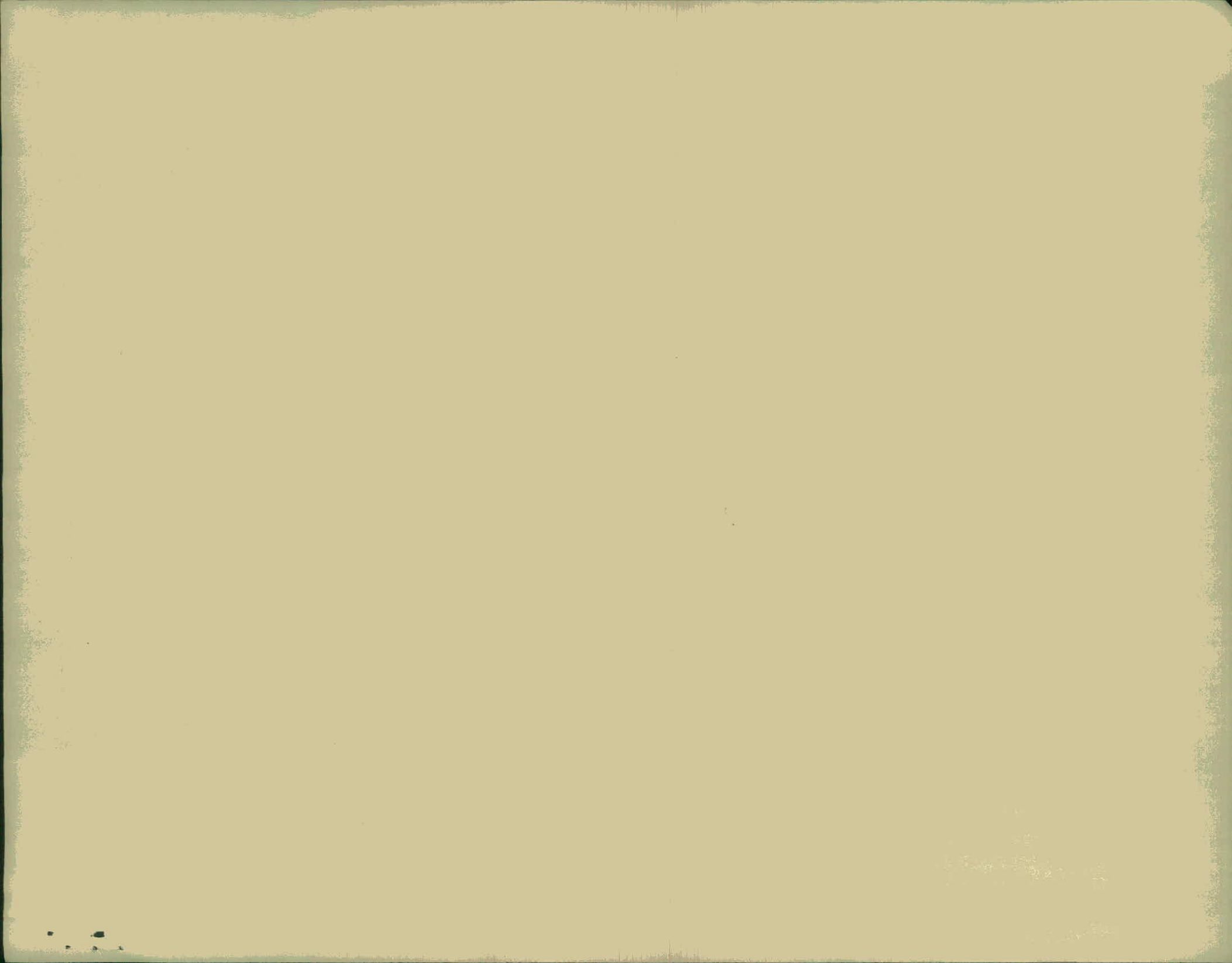
Quality Control

Memo

0.08

(2) 16-04-28

DAS 9 9-89



Work Order ID 144789

Monday, April 25, 2016 9:15:03 AM

144789

Page 2

Item ID: D350-615-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GHW Modification, Fits LH or RH

Start Date: 4/25/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/27/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
130									
QC	Memo	0.12							
Quality Control									
140		0.00							
140									
Packaging	Memo	0.00							
Packaging	Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.40							
Quality Control									

Z

DAS
8
9-89

APR 25 2016

2X

DAS
28
9-89

APR 25 2016

16/4/29

2m 16/04/29



Picklist Print

Monday, April 25, 2016 9:15:01 AM

Page 1

Work Order ID: 144789

144789

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 4/25/2016

Required Date: 4/27/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2282-041		Manufactured	No			110	Each	2.0000	1	4			
D2282-041									**				
T Assembly													

Location Loc Qty Loc Code

GA 2
143881 2

D2282-043		Manufactured	No			110	Each	0.0000	1	4			
D2282-043									**				
Saddle Assembly													
5/16-18-015C		Purchased	No			110	Each	76.0000	3	12			

Location Loc Qty Loc Code

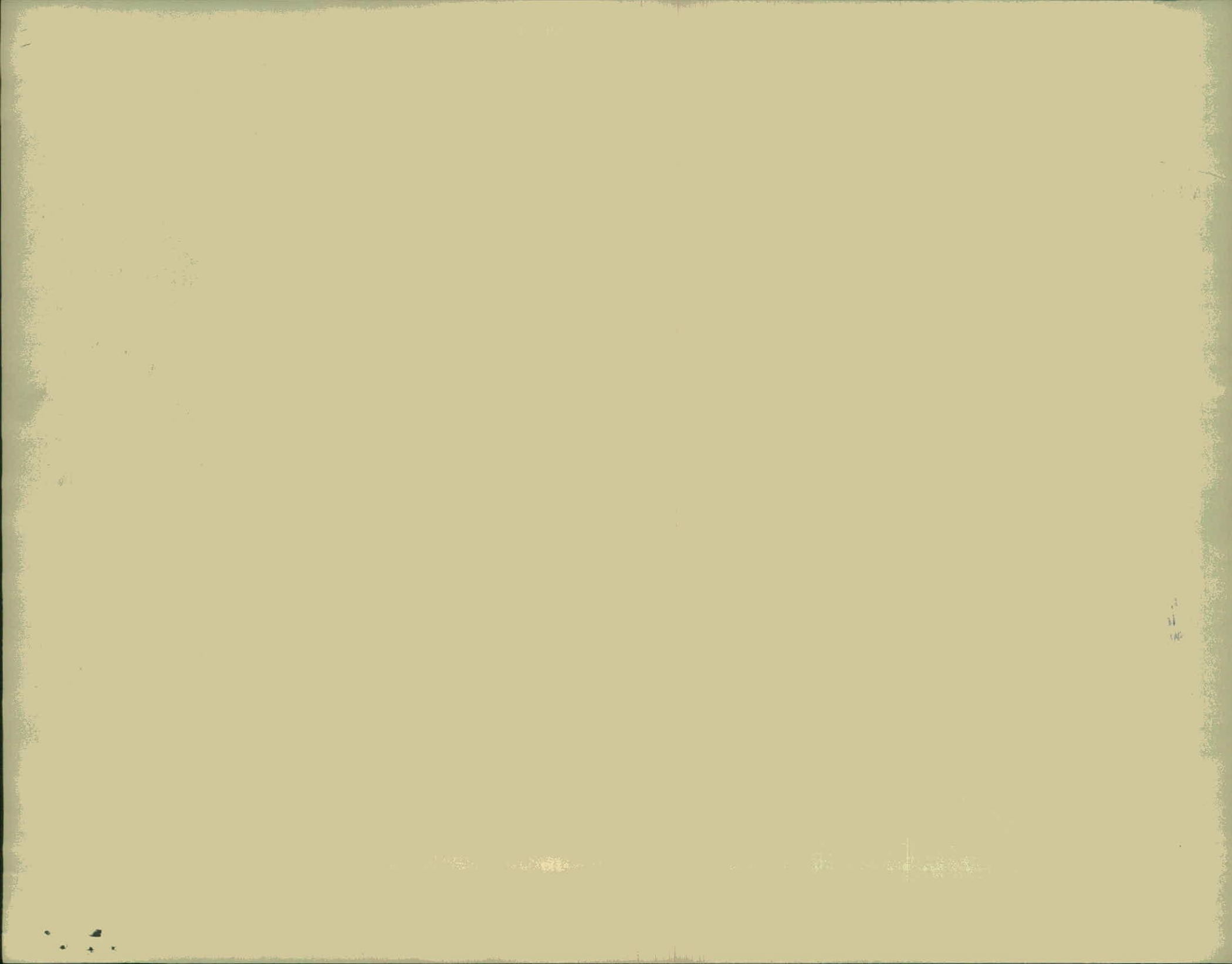
ST583 76
m134359 76

D3015-3		Manufactured	No			110	Each	122.0000	3	12			
D3015-3									**				
Locknut													

Location Loc Qty Loc Code

FG 18
95758 8
96151 10
ST015 104
141898 104

APR 26 2016



Picklist Print

Monday, April 25, 2016 9:15:01 AM

Page 2

Work Order ID: 144789

144789

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 4/25/2016

Required Date: 4/27/2016

Start Qty: 4.00

Required Qty: 4.00

5/16WC

Purchased

No

110

Each

157.0000

12

48

5/16WC

Washer

DAS
8
9-89

Location

Loc Qty

Loc Code

ST583

157

m134359

157

7/16-14-050C

Purchased

No

110

Each

61.0000

1

4

7/16-14-050C

SS Bolt 7/16 5"K Long (92198A672)

Location

Loc Qty

Loc Code

ST584

61

m134349

61

D3015-5

Manufactured

No

110

Each

47.0000

1

4

D3015-5

SS Nylock Nut 7/16

DAS
8
9-89

Location

Loc Qty

Loc Code

ST025A

47

141899

47

7/16WC

Purchased

No

110

Each

18.0000

2

8

7/16WC

Washer, SS Flat 7/16

DAS
8
9-89

Location

Loc Qty

Loc Code

st572

18

120508

18

DAS
8
9-89

APR 26 2016

